

Addifix 180

TAKES SEVERE ABRASION AND MODERATE IMPACT (AC/DC +)

Hardness: Rockwell “C” 58-62

Diameters: 3/32 1/8 5/32

Amperages: 80 100 150

An exceptionally smooth all position electrode formulated to weld both the A and D tool steel grades. The deposit hardens in the air after welding, to a high hardness. The alloy resists strong abrasive wear, but is restricted to moderate impact applications.

Also available in a TIG alloy
Diameters: 1/16-3/32-1/8

MADE IN USA

Typical Industrial Applications: This alloy is commonly used to weld the high Carbon, medium Chromium (5 percent) D-2 to D-5 steels. May also be used on the low Carbon, low Chromium grades A-1 to A-6. Applied to extrusion dies, punches, trimmers, coining and forming dies.