

# **Addifix 223**

**A VERSATILE, GENERAL PURPOSE, EASY  
TO USE SELF SHIELDED FLUX CORED WIRE**

**Tensile Strength:** Up to 94,600 PSI  
**Elongation:** Up to 24 percent

Outstanding for welding outdoors where shielding gas is ineffective. Low spatter levels and smooth spray arc transfer.

**HIGH STRENGTH FLUX CORED WIRE**

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- **Excellent operator appeal**
  - **High deposition rates**
  - **Low spatter levels**
  - **Suitable for single or multipass applications**
  - **Outstanding general purpose fabrication wire**
  - **No shielding gas required**
  - **Can be used outdoors**

**MADE IN USA**

Typical Industrial Applications: Slag buckets, structural steel, steel assemblies, galvanized steel tanks, machinery parts and general steel fabrication

**Sizes:**

**5/64" amps: 290-370 - volts: 29-31 - stick out: 2" - wire speed: 200-300**  
**3/32" amps: 250-500 - volts: 28-34 - stick out: 2.5" - wire speed: 125-375**  
**.120" amps: 450-680 - volts: 28-37 - stick out: 2.75" - wire speed: 160-300**