

# Addifix 730

## HIGH ALLOY, SMOOTH RUNNING ELECTRODE WITH SUPERIOR WEAR RESISTANCE (AC/DC+)

Hardness:	54 Rockwell "C"			
Diameter:	1/8	5/32	3/16	1/4
Amperage:	130	180	200	240

Recommended to withstand severe abrasion and heavy impact. May be used to overlay new or worn parts. Fast and easy deposition in the flat and horizontal positions. A limit of two layers maximum should be used for best results. Use ADDIFIX 770 for additional buildup if required.

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- Very high alloy recovery.
  - Iron base deposit contains over 25 percent alloying ingredients.
  - Composition is designed to withstand severe abrasion and heavy impact.
  - High hardness deposit polishes to a mirror finish.
  - Smooth bead from results in low coefficient of friction.
  - Cross checks to relieve welding stress.
  - Bonds well to both carbon and alloy steels.
  - Low heat input results in low first pass dilution
  - Not machinable or forgeable.
  - Low smoke and fume emission.

**MADE IN USA**

Typical Industrial Applications: Used on mining, construction, agricultural, excavating, and quarrying equipment.